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by Bonnie



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"Fusible GlitterFlex Ultra" Embroidery Instructions

Care/Application Instructions: Wash inside out, cold water, tumble dry low heat. Not recommended for use on nylon, dazzle cloth, shiny polyester, napped fabrics (i.e., towels) or moisture-wicking materials. (If you still want to use GlitterFlex on "not recommended" materials, you could create your own GlitterFlex applique fabric by fusing a piece large enough to cover the applique area onto cotton fabric and then attaching the newly created GlitterFlex/cotton fabric to a napped fabric without fusing but rather stitching and trimming as you would any other applique.) Holo Pink and Holo Orange are translucent and will take on the color of the garment.

1. Sew the Applique Placement line (Figure 1).

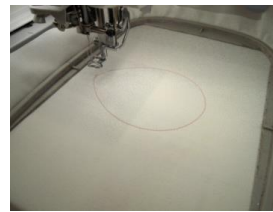


Figure 1

2. Cut the Fusible GlitterFlex Ultra a bit larger than the placement line (Figure 2). Peel back the clear plastic sheet and toss (Figure 3). **NOTE:** If using the White Fusible GlitterFlex II, remove the front and back sheets prior to embroidering.



Figure 2



Figure 3

3. Place Fusible GlitterFlex Ultra over the Applique Placement line. Stitch out the Applique Material step so that the Fusible GlitterFlex Ultra will be tacked down into place (Figure 4).



Figure 4—Fusible GlitterFlex Ultra tacked down.

4. Take the hoop out of the machine but **not** the fabric out of the hoop. Tear away excess Fusible GlitterFlex Ultra and trim if needed to clean up outer edges (Figure 5).

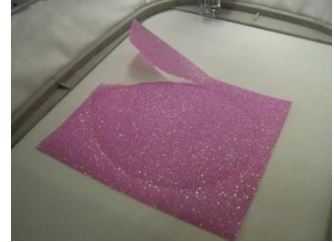


Figure 5—Fusible GlitterFlex Ultra tearing away excess.

5. Place hoop on ironing surface. Using a pressing sheet, press Fusible GlitterFlex Ultra with small dry iron at approximately 330-350 degrees (about a cotton setting) for 15-20 seconds. **NOTE:** Do not use steam as moisture can interfere with the fusing process. This will fuse the material in place and omit the possibility of bubbles (Figure 6).



Figure 6—Pressing Fusible GlitterFlex Ultra while in hoop.

6. Place hoop back into the embroidery machine and complete the stitching of your design (Figure 7). **NOTE:** Always press embroidery from the backside.



Figure 7—Completed Fusible GlitterFlex Ultra design with super sparkle.